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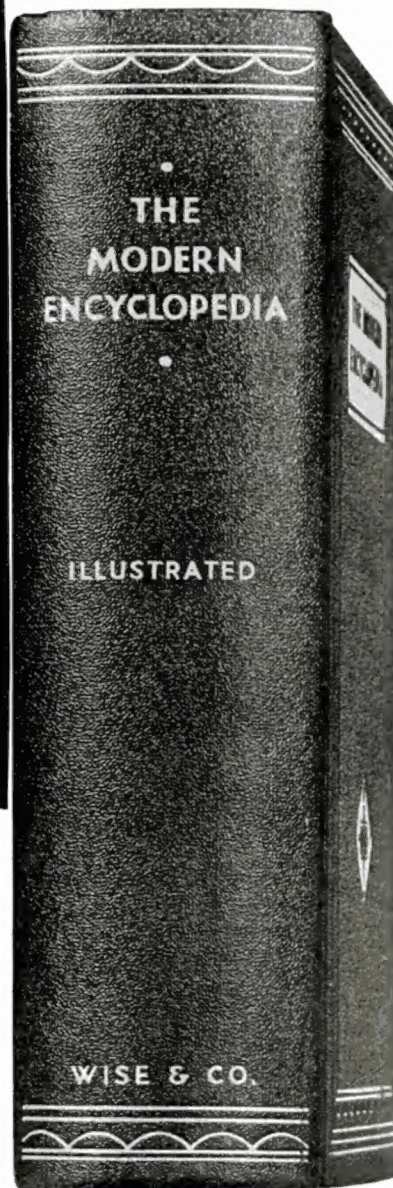
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be purchased that will mend any leaks that may be present at these points. Also, go over your eaves troughs. Clean out the dirt and leaves that may have collected during the winter and fall and make sure that the down spouts make good connections with the drains.

In patching the cement work around your home, the secret of success lies in using good cement. The other ingredients—sand and gravel—also should be clean and free from clay.

To repair a break in a sidewalk, such as those caused by the heaving of frosted ground, first carefully remove all of the broken pieces. Brush the surface well with a stiff brush to make sure that even the smallest bits of loose cement have been removed. Soak it well with water; it not only helps to remove the dirt but also prepares the surface for the new cement. If the break is smooth, roughen the surface with a cold chisel to furnish a good bond.

**F**OR a small job, mix the cement by adding three parts of sand to one of cement. If a large repair is being tackled, a mixture of one part cement, two parts sand, and three parts gravel should be used. Measure them carefully, and mix them well before adding just enough water to make the mixture smooth but not too wet.

If the break is at the side of the walk, place a straight board along the edge to serve as a form and fill in the hole until it is level. Finally, sprinkle a little pure cement on the wet surface and trowel it smooth. To guard against freezing, cover the repair with burlap, straw, or manure.

When the ground is soft, put an end to porous cellar walls that are continually leaking dampness. Dig a narrow ditch around your house to expose the foundation and then apply two coats of hot asphalt or coal tar to the outside surface. Prepared coatings that can be applied cold also can be obtained.

An inexpensive, colorless solution for damp-proofing cellar walls from the inside can be made by dissolving paraffin in kerosene, using about one and one half pounds of paraffin for every gallon of the solvent. The kerosene should be warmed carefully to about eighty degrees Fahrenheit and the paraffin added in small bits. Naturally, extreme care must be used in both heating and applying the mixture.

**V**ERY often, a leaky cellar wall can be traced directly to a crack. In this case, the home owner can put a Saturday afternoon to good use by chinking it with cement. Spray the crack well with water, and then stuff in a rich mixture of cement to which a small amount of lime has been added. Incidentally, hydrated lime added in the proportions of one part to every ten of cement will tend to make any mix more waterproof.

As spring gets under way, each week will present other jobs to the home owner. Shutting down of the furnace will call for a general cleaning and whitewashing of the cellar. Milder weather will allow interiors to be painted and windows to be glazed. And the end of the May rains will offer ideal weather for painting the outside trim.

# How a Man of 40 can RETIRE AT 60 BY INVESTING \$1.77 A DAY

**S**TRANGELY enough, the cost of retiring on an income seems to bother some people.

It shouldn't.

If you save even as little as 18c a day, you can have a small but regular income paid you in your old age.

Or save \$1.77 a day as mentioned above, and naturally you get ten times as much income when you retire. Save more and get more.

What it costs to retire is not as important a question as *how much income you want each month when you're 55 or 60 years old.*

## Here's what most men want

Generally when a man gets to be around 40 years old, he knows he has only about fifteen or twenty more active years left in which to save for his old age. He knows he has about fifteen years after he reaches 60 for which he must save in advance—or accept charity.

How much does he need? \$25 a month for life? \$100 a month for life? \$250 a month for life?

He knows ordinary methods of saving are both slow and risky. He dare not spend his capital for fear of using it up too fast. He doesn't know how long it will last. Thus he may be facing poverty in the years he needs money most.

Here is why the Phoenix Mutual Retirement Income Plan is better for the man who wants a simple way to have plenty of money when he retires.

1. You get a regular monthly income for life when you retire:

\$10 a month, \$50, \$100, or even \$500 (depending on the Plan you select). You can arrange to retire at 55, 60, or 65.

2. When you retire by this Plan, you *never* face poverty as long as you live. You *always* get money every month.

3. Leave your wife a cash income for life in case of your death before retirement age. (You can add this provision to your Plan if you are insurable, and also add the following:)

4. A monthly disability income for yourself, if before age 55 serious illness or accident lays you up for six months or more.

Isn't such a plan worth having?

The best of it is, *anyone* can afford to invest something regularly when the reward is the chance to *retire for life!*

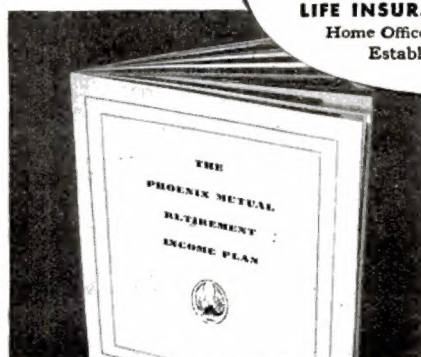
## How to Select the Right Plan

To find the cost of the Income Plan which best meets your own needs, first decide when you want to retire, and how much income you will want each month after retirement. When we know this and your present age, we can tell you the cost to the exact penny. And usually every cent, and more in most cases, comes back to you at retirement age.

Write your name and date of birth in the coupon below and send it today. We will mail you an interesting illustrated 24-page booklet which tells all about the Phoenix Mutual Retirement Income Plan

and how it works. You will be mailed a copy without cost or obligation. Send for your copy now. The coupon is for your convenience.

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Send me by mail, without obligation, your new book describing THE PHOENIX MUTUAL RETIREMENT INCOME PLAN.

Name \_\_\_\_\_  
Date of Birth \_\_\_\_\_  
Business Address \_\_\_\_\_  
Home Address \_\_\_\_\_



# Our Readers Say



## Java Has Everything —Except Home Workshops!

I AM living as a doctor on beautiful Java, in the rather large town of Semarang, population 250,000. We have everything here—lots of interesting medical work, and in the evenings concerts, movies, clubs, and other entertainment. But—nobody is interested in a home workshop. The general belief is that the heat is too great, which it is not, as it never exceeds ninety-three degrees. I am the only amateur here who possesses a real photographic dark room, of which I am rather proud. POPULAR SCIENCE MONTHLY is very much in favor in Semarang. If you could publish an article on glass blowing, I would be very much obliged.—P.V.O., Semarang, Java.

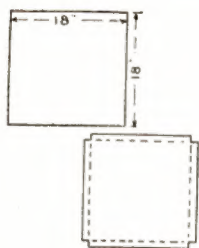


## It's a Slow Bullet but It Would Get There

IN ANSWER to the problem submitted by B. H., Georgetown, Ky., I would say that if the train were traveling at the rate of fifty miles an hour and a bullet were fired from the caboose toward the engineer's cab, and the bullet traveled at exactly fifty miles per hour, it *would* reach the cab. The bullet, being fired from aboard the train, is already traveling fifty miles per hour even before it is fired. When it leaves the barrel at a velocity of fifty miles per hour, that speed must be related directly to the train. The bullet will therefore be traveling at 100 miles per hour with reference to the ground and fifty miles per hour faster than the train. It will reach the engine cab in the same length of time it takes the train to progress the same distance. Perhaps, with some encouragement, B.H. will give us a real problem.—F.C., White Plains, N. Y.

## Getting the Most Out of a Piece of Tin

HERE is a sensible problem for a mathematician: I have a piece of tin eighteen inches square. I want to make from this tin a water container that will hold the greatest amount of water possible. What size would the container be, in height and width? Also, what size squares would have to be cut out and wasted? Many of your readers will be able to work this out—maybe. Some say that the height and width have nothing to do with it. They are wrong. Others say that if only one square inch is cut out of each corner, the resulting container will hold most. They, too, are wrong. This problem is a little more difficult than the one about the wire stretched around the earth. How many can solve it?—H.M., Utica, Mich.



## But How Could We Make the Bugs Tune In?

IN A RECENT issue you published an article about killing insects with radio waves, and another about killing germs in decayed teeth by the same method. Why could not radio waves be utilized to kill all the insects, germs, and other pests that we have to contend with? Maybe the waves could be sent out at long range without the use of electrodes, clearing large areas of pests at one time.—T.H., Dayton, Ohio.

## Now That He Has the Boat, He Wants a Shrimp Net!

I HAVE just completed and launched the general utility rowboat for which you published plans in your August issue, and I must say that I am more than delighted with the results. She rides well in the water and floats as lightly as a canoe. You are certainly to be congratulated on the splendid design. I have not had a chance yet to try her with a motor, but I can see from the way she handles with the oars that a light twin will make her split the water. We fish in salt water off the coast of Georgia, using live shrimp for bait, and a shrimp casting net is almost an essential part of our equipment. How about running an article showing how to make one? They are equally good for casting for minnows. I am also interested in a small cabin cruiser, say twenty-four feet long, of shallow draft yet seaworthy enough to take out on fair days ten or fifteen miles to the gulf stream. I know you would find many readers interested in such a craft. It could be powered with a converted V8 Ford motor, or even with a model A, and would do eighteen to twenty-five miles an hour under favorable conditions. When you get around to it, have your designers give us plans for it.—H.O.R., Atlanta, Ga.

### WHO SAID NET?



## Microscopists, Attention! Here's an Easy One

IN SOME stagnant water I was examining under the microscope, I saw a long, transparent, wormlike creature that was blunt on one end and tapered down to a fine point at the other. It had organs running from the interior end to a point midway of the tail. I wonder if some reader could help me out in identifying the creature.—W.C.M., Peoria, Ill.

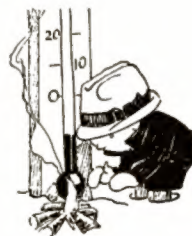
## This Sounds Like a Corking Good Idea

HERE'S a hint for the amateur chemist whose cork stoppers are eaten away by lye: Take a cork that fits the bottle and make a plaster mold with it. Fill the mold with melted lead, and when it is cool file the lead stopper smooth. This stopper will resist the action of lye. How about plans for a microtome fitted

with an old razor blade, and instructions for using it?—L.J.L., Philadelphia, Pa.

## Some Competition for the Weather Man

I READ your recent article on "Making a Wind Gauge" (P.S.M., Jan. '35, p. 64) with great interest. I have been thinking for some time of setting up a home weather bureau, and this gives me my first opportunity to get started on it. It seems to me that with a little practice we amateurs ought to be able to hit a better average than the professionals who guess for the newspapers. I hope you will publish more information on weather, describing such instruments as a recording thermometer, mercury barometer, hygrometer, and seismograph. I would also appreciate suggestions as to any instruments I will need to buy, and where they can be purchased.—H.S., St. Louis, Mo.



This is to express our appreciation of the article on the homemade anemometer, in the January issue. In our work of gliding and soaring, the weather plays a highly important part. We recently found that an anemometer was a necessity, and were about to go to work to design one for ourselves. Your instrument just fills the bill.—Intercourse Glider Club, Intercourse, Pa.

## Try to Thrill a Microscopist With a Racing Car!

I AGREE with Miss M.D.M., of St. Augustine, Fla. Why not put in more articles on machines? Chemistry and microscopy are very interesting subjects, but they don't give you the thrill of seeing your first engine run or driving your homemade car. Why not give us some dope on racing cars? I've been fooling around with one and have had a lot of fun.—R.S., Hanover, N. H.

## A Britisher Must Have His Umbrella, Even at a Fire

A RECENT issue of POPULAR SCIENCE MONTHLY showed London firemen using asbestos suits and umbrellas for protection against sparks and brands. Having once held the business end of a fire hose (while the regular fireman picked himself up off the ground), I have grave doubts of the practical value of the umbrellas. Wrestling with a hose with pressure around a hundred pounds, a fireman has neither time nor arms to spare for holding an umbrella. London firemen can have their asbestos umbrellas;

MY WORD, I FORGOT  
MY UMBRELLA!





# HERE'S YOUR CHANCE TO WIN A \$3200 BOAT

## THE VALSPAR AWARDS FOR BOAT OWNERS

•As makers of Valspar Yacht Finishes we are naturally proud of our Marine Paints and Varnishes.

But we don't ask anyone to take our word about them.

We do want boat owners to *prove* the quality of Valspar Marine Paints and Varnishes to each other in their own practical way.

That's why we offer the Valspar Awards.

For the fourteen best answers to the question, "Why Valspar Marine Paints and Varnishes are best for my boat" we offer the extraordinary awards listed at the right.

### All you do is write two letters

**Letter No. 1.** Fill out the entry blank on this page and mail it to us. This qualifies you to compete. On receipt of your entry we will send you complete rules by mail.

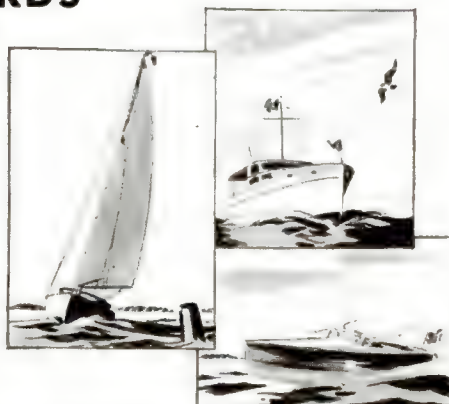
**Letter No. 2.** After receipt of these rules, write us in your own words why Valspar Marine Paints and Varnishes are best for your boat. Send this to us not later than June 1st.

By July 10th the awards will be made. They will be shipped as soon as possible thereafter. Names of winners will be announced in the August numbers of the yachting magazines.

### Remember—

- To compete you must own a boat—any boat from a rowboat up will do.
- To qualify you must send in the entry blank with all questions answered.
- To have your entry considered for the awards you must conform to the rules which will be mailed to you.

Good luck to you!



## THESE ARE THE VALSPAR AWARDS

### FIRST AWARD

*Winner's Choice of:*

- MATTHEWS 25-foot Motor Sailer; complete extras; Grey Sea Scout Motor; electric starter.  
CAPE COD 26-foot Auxiliary Schooner; Palmer Little Huskie engine; fully equipped.  
GAR WOOD 25-foot Runabout; speed 34 miles; Chrysler Imperial 125 h.p. motor.  
DODGE 25½-foot Runabout; speed 35 miles; Lycoming 165 h.p. motor.  
CHRIS CRAFT 22-foot Runabout model 29; speed 35 miles; Chrysler Imperial 125 h.p. motor.  
HACKER 23-foot special Runabout; speed 36 miles; Chrysler Imperial 125 h.p. motor.  
CHRIS CRAFT 30-foot Double Stateroom Cruiser; 6-cylinder Chrysler motor.  
WHEELER 30-foot Playmate Sedan Sea Skiff; Chrysler Crown reduction gear engine.  
WHEELER 28-foot Deluxe Playmate Sedan Cruiser; Chrysler Ace motor.

### 3 SECOND AWARDS

*Winners' Choices of:*

- 18-foot Outboard Hull—Old Town Model C, complete with all extras but without engine.  
31 h.p., 4 cyl. Evinrude Imperial Speedy Quad outboard motor.  
Class A Standard Sailing Dinghy—Dyer Dink, fully equipped.

### 10 THIRD AWARDS

*Winners' Choices of:*

- Lemaire Marine Glasses • Set of 40 Signal Flags (New Code) • Philco Boat and Auto Radio, Model No. 11 • Searchlight—No. 500—1 Mile Ray—deck mounting • Alcohol Stove—3 burner Aristocrat model • Under-light Compass and Binnacle • National Marine Speedometer for runabouts • Jones Tachometer • Diving Helmet, with double action pump and tube • Air Blast Electric Horn.

## HERE IS HOW YOU ENTER

Simply fill in this coupon and mail it to Valentine & Co., (Dept. P-3) 386 4th Ave., New York.

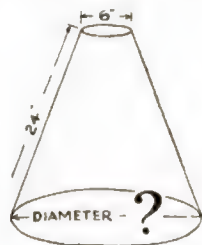
1. Name.....
2. Address.....  
.....
3. Type or rig of boat owned.....
4. Length.....
5. Do you lay up at a yard?.....
6. If so what yard? Name.....  
Address.....  
.....
7. Do you do your own painting?.....
8. If not who does? Name.....  
Address.....  
.....
9. Where do you buy your paint, varnish, etc.? Name.....  
Address.....  
.....
10. Who specifies the make of paint and varnish on your boat?.....
11. What is her color scheme?  
Cabin, outside.....  
Cabin, inside.....  
Hull.....  
Bottom.....  
Deck and cabin top.....
12. If you should win first award which of the models would be most interesting to you? If you will tell us we will ask the manufacturer to send you full information.  
.....  
.....



give me a high-pressure hose. Of course, asbestos suits have long been used for rescue work in the navies of the world.—P.G.D., Chicago, Ill.

### One Good Problem Just Leads to Another

Looks like the boys in Our Readers Say are going in for some heavy mathematics. More power to them—and please print some more problems. We can take it. I'll help the work along with the following: A frustum of a cone has a slant height of twenty-four inches and upper diameter of six inches. What should be the diameter of the base to give maximum volume to the frustum? Throughout the depression I have always managed to scrape up enough money to buy POPULAR SCIENCE MONTHLY. I just couldn't miss Our Readers Say with its interesting problems.—F.L.M., Aurora, Ill.

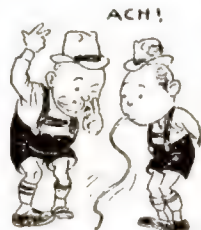


### Knowing What To Invent Is the Inventor's Business

THERE'S just one thing wrong with the suggestion of V.E.H., Los Angeles, Calif., that you start a "What To Invent" department. Knowing what to invent is what inventors really get paid for; once the need is seen, almost anybody can figure out how to meet it. For example: I had long been irritated by the paper wrappers you find on lumps of sugar in some restaurants. To peel off the wrapper, you had to get your finger nail under the overlapping edge of the paper. I suppose everybody else had experienced the same inconvenience, but nobody did anything about it, apparently accepting it as one of the irritating things in life. Then suddenly, one day, in my favorite restaurant, I discovered that the wrappers had changed. There was a projecting tab on the overlapping edge, making it an easy matter to grasp it and tear it off. Simple, wasn't it? Somebody had just used his noodle. But the real work was in seeing that something *could* be done about the matter. If anybody had thought to list this in a "What To Invent" column, he could have gone on himself and worked it out. The best thing for the would-be inventor to do is to cultivate the mental habit of always asking himself, "Isn't there a better way to do this?"—D.M., New York City.

### Regardless of Physics, It's Bad Table Manners

I HAVE a problem which has proved a hard one for both me and my dad. Any physicist will tell you that when you put a cork loosely in the neck of a bottle and then exhaust the air from the bottle, it is the pressure of the air on the outside, and not the suction on the inside, that pushes the cork in. But how does this principle apply when you suck up a string of spaghetti into your mouth? It doesn't seem possible that the pressure on the outside could push it in. If the pressure were exerted on the end of the string, it would crumple up. If the spaghetti were pushed on the side, it wouldn't get anywhere. It couldn't be pushed on both side and end, because it's hanging limp. So how come? I wish somebody would give me a lift on this problem, for the sake of my peace of mind.—J.L.P., Geneva, Switzerland.



### A Reader Rallies to the Defense of Darwin

I WOULD like to say this much in defense of Darwin's theory against the attack of L.S.B., of Fullerton, Calif.: In the first place I cannot see where he offers any substantial argument against Darwin's theory. Darwin's theory deals with life and not with the material of which life is composed. Chemistry, as well as physics, is a study of natural laws, and a study of how man may use them to his own advantage. Water is a natural compound because the valence of oxygen is two and the valence of hydrogen is one. Thus water is composed of two volumes of hydrogen to one volume of oxygen. Valence is a natural law that states whether or not two elements will combine, and if they will combine, in what proportions. Because of this, water is the same today as it was millions of years ago when the earth was a mass of molten rock being torn from the sun by a passing celestial body. Suppose that these natural laws did not hold true. Water might one day be hydrogen peroxide, and the next day it might suddenly turn into its respective gases and disappear into the atmosphere. Darwin said that over long periods of time animals and plants either developed or degenerated according to their environment and the amount of competition each encountered in its life. He also said that organs were developed according to whether or not they were needed. In this manner the lizards who had developed a liking for jumping through the air either while playing or while hunting, found through the course of ages that their scales were gradually turning to feathers. I hope that what I have said shows that chemistry and evolution can in no way be connected with each other. The existence of the animal and plant life that we have today is entirely dependent upon the stability of the laws of nature.—F.H., Fort Wayne, Ind.

### There's No Frustrating This Math Shark

THOSE problems in mathematics handed out by E. A., Sault Sainte Marie, Mich., were A-1 muscle builders in pencil-pushing. I refer to the "helix on a frustum of a cone" and the physics problem in heat absorption. On the helix, I finally obtained a formula for accurate results only after integrating the polar coordinate formula for length of an arc of any curve. My answer turned out to be 235.99 inches, for the length of helix. The flat development of the surface shows a curve of the spiral family. In the physics problem of the steel cube placed in the hot oven, the fact that the flow of heat into the cube slows up continuously as the difference in temperature between oven and cube approaches zero, means that the cube never does reach the exact temperature of the oven; the time is infinity, theoretically.—W.H., Detroit, Mich.

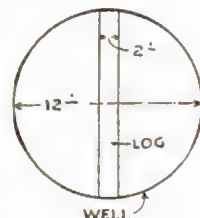
### Inventor Finds the Answer to a Housewife's Prayer

THE Texas housewife who "put the inventors on the spot" in Our Readers Say recently, can have one of her wishes filled. She demanded a non-droppable coat hanger; well, I have the coat hanger that she and many other housewives have been looking for. After repeating the daily exercise of picking up coat hangers for years, I devised a hook that will stay on the pole, rod, or clothesline. It does not require any extra clamps or springs. In the past year I made several of them for people in the neighborhood, and they say the device works fine. I am now arranging to

have it manufactured and marketed.—J.P.D., Milwaukee, Wis.

### It Might Be Easier To Dig Somewhere Else

I HAVE been afraid for some time that some math bug would send in the problem about the horse in the circular field and that I would not have the will power to leave it alone. The solution involves calculus (and, of course, analytical geometry, trigonometry, algebra, geometry, and arithmetic) and for that reason I do not believe that a detailed solution here is practical. A length of 180 feet for the rope will give an area that is correct to about four tenths of one percent. Since the solution of the equation obtained by integrating is a cut-and-try, or "Newton's method" solution, I left it at 180 feet rather than carry it further. Now I'll ask one: A man digs a well twelve feet in diameter and in doing so finds a log two feet in diameter lying directly across the center of the hole. What is the volume of the section of the log that he has to cut out in order to dig the well through it and complete the job?—J.J.T., Shadyside, Ohio.



### More Kind Words for the Vapor Buggy

I SAW the request of F.H., Lincoln, Kans., for an article on steam-driven automobiles. I have been wondering a lot myself about why they are not being used now, and would like to see an article on them. To my mind, the great handicap of the steam automobile is the difficulty of generating steam in a mobile unit. The steam engine is really simpler and requires less parts than an internal-combustion engine.—L.C., Memphis, Tenn.

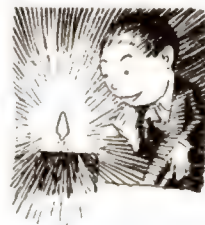
LIKE F.H., I am a steam-automobile enthusiast. I know from experience of the advantages of this form of power for automobiles, having formerly owned a car of this type.—F.R.V., Baltimore, Md.

### And California Is Still To Be Heard From

LET G.S.L., of Newcastle, Australia, who boasts of fifteen days of fine weather, meditate upon this: At a Civilian Conservation Corps camp here at Tucson, where outdoor work is done exclusively, they lost only three hours of work all last winter (from September to June) on account of bad weather.—G.H.R., Tucson, Ariz.

### A Late Flare-up of the Christmas Spirit

MAYBE some of your readers can explain this: While experimenting with a Ford spark coil, I connected up a burned-out Christmas-tree bulb to the secondary terminals. The filament in the bulb was perfect except for a small break about one fortieth of an inch wide. Of course, this rendered the bulb inoperative. When I switched on the current, the bulb glowed with a weird blue light. This glow extended from the base of the filament to the place where the break was. Is this due to some kind of gas inside the bulb? If not, what caused it?—J.R.B., Windsor, Conn.

















































































# Maths & Science Chapter

Chapter 1: The Science of the Earth

Chapter 2: The Science of the Atmosphere

Chapter 3: The Science of the Oceans

Chapter 4: The Science of the Land

Chapter 5: The Science of the Sky

Chapter 6: The Science of the Earth's Interior

Chapter 7: The Science of the Earth's Surface

Chapter 8: The Science of the Earth's History

Chapter 9: The Science of the Earth's Future

Chapter 10: The Science of the Earth's Environment

Chapter 1: The Science of the Earth	Chapter 2: The Science of the Atmosphere
Chapter 3: The Science of the Oceans	Chapter 4: The Science of the Land
Chapter 5: The Science of the Sky	Chapter 6: The Science of the Earth's Interior
Chapter 7: The Science of the Earth's Surface	Chapter 8: The Science of the Earth's History
Chapter 9: The Science of the Earth's Future	Chapter 10: The Science of the Earth's Environment

































**Keywords:** *workplace spirituality, spirituality, spirituality in the workplace, spirituality in the workplace, spirituality in the workplace*



Age Group	Percentage
18-24	10%
25-34	15%
35-44	10%
45-54	15%
55-64	10%
65-74	15%
75-84	10%
85+	10%



**Figure 1**













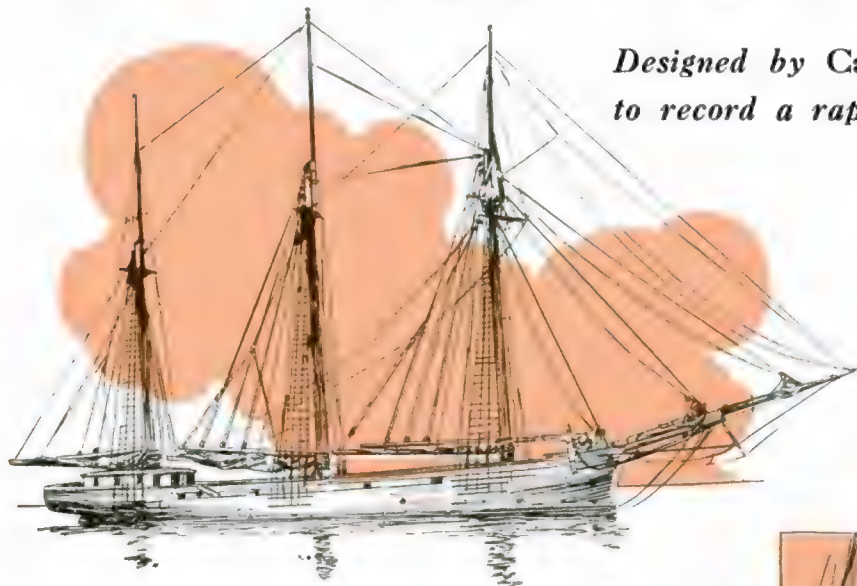






# COMPLETE IN THIS ISSUE A New Trading

*Designed by Captain E. Armitage McCann  
to record a rapidly vanishing type of vessel*



These two sketches, another on the facing page, and a fourth on page 107 were made from photos of the *L. A. Simpson* to show a typical Great Lakes schooner

**I**N RESPONSE to many requests for a trading schooner model, we are illustrating, complete in this issue, the lines, sail plan, and some details for a vessel of that kind.

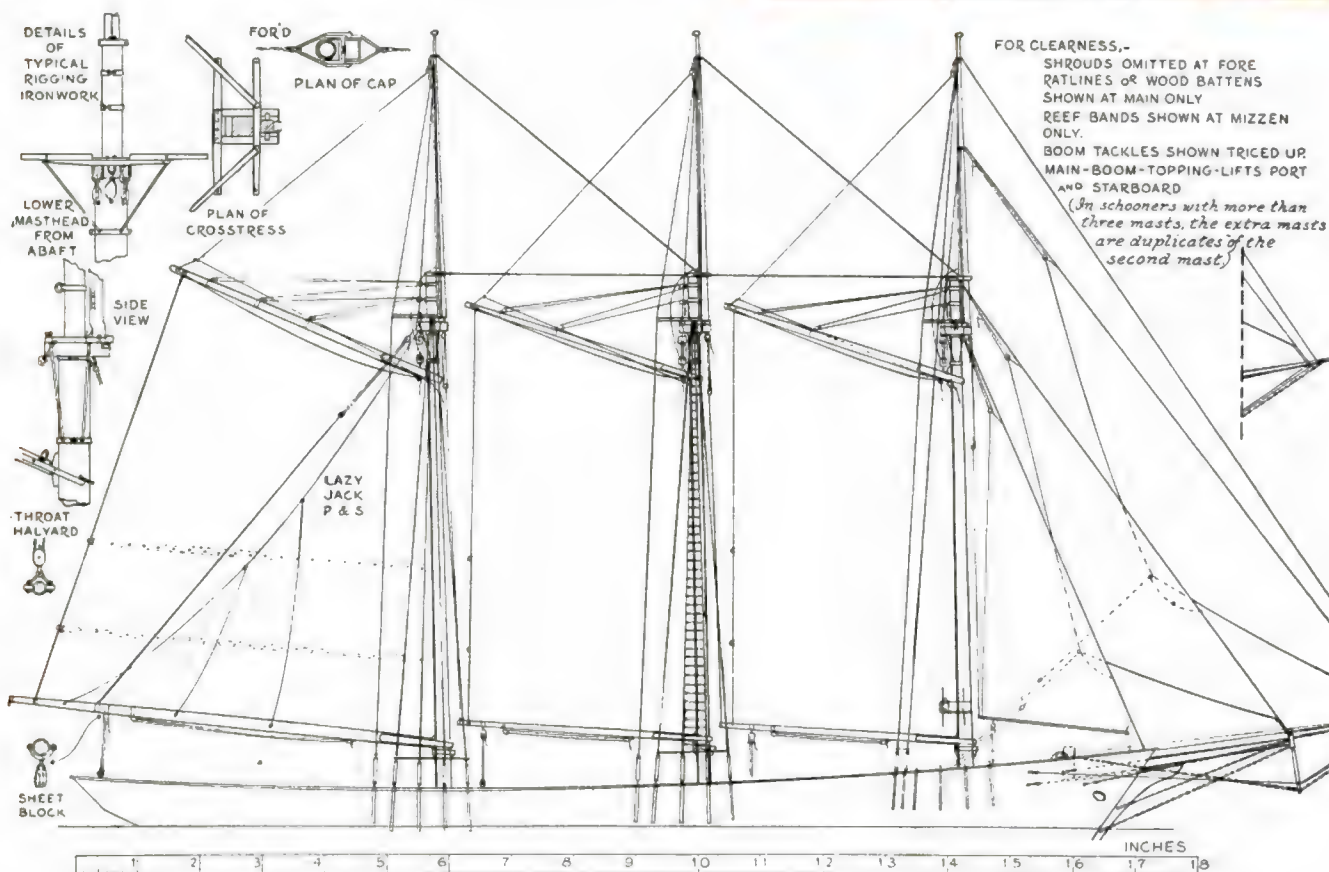
There are, of course, various schooner-rigged vessels, which may be roughly classified as schooner yachts, fishing schooners, and trading schooners. Of these, each one varies from the other. They may be large or small and have from two to, in one in-

stance, seven masts. Some have sails only, others are fitted with auxiliary engines.

In build, certain schooners have flush decks (on one level) fore and aft, with or without deck houses; some have a poop, forecabin, and main deck; others, as in our plan, have

a long quarter-deck and well-deck forward, with skylights and all accommodations below.

Schooners are built differently in various parts of the country. The West Coast, Great Lakes, and "Down East" have their own general characteristics. Some are heavily built with clipper bows and stern, heavy catheads, and resemble clipper ships except for the sail plan. The West Coast appear to be, on the average, the largest and heaviest, the Great Lakes schooners next, and the East Coast smallest. These factors are, of course, governed by the





# Schooner Model

cargoes they are intended to carry—lumber, iron ore, cement, bricks, or coal.

Our schooner is of the Maine type. More schooners, but not the largest, have been built at Maine ports than elsewhere, yet they are becoming scarce because of the difficulty of finding cargoes for them. They can carry goods more cheaply than the steamers, but are not so certain in their date of delivery. The last little boom they had was carrying lumber from the West Coast to Florida during the building boom. The *Lyman M. Davis*, said to be the last of the Lake schooners, has recently been broken up.

Other countries have been less inclined to favor this type of coaster, preferring topsail schooners, brigs, and the like. Here, however, there have been great fleets of them, particularly on the East Coast, carrying passengers and every conceivable kind of cargo in and out of all ports, large and small.

Trading schooners vary in size from under 100 ft. in length to 395 ft. in the case of the *T. W. Lawson*. The favorite size was from 150 to 200 ft. We have chosen one 128 ft. long by 28 ft. beam, because a great many of about this size have been built. Such a length makes a good-sized model for

building on the scale of  $\frac{1}{8}$  in. equals 1 ft. Three masts are the usual rig for a vessel of this length.

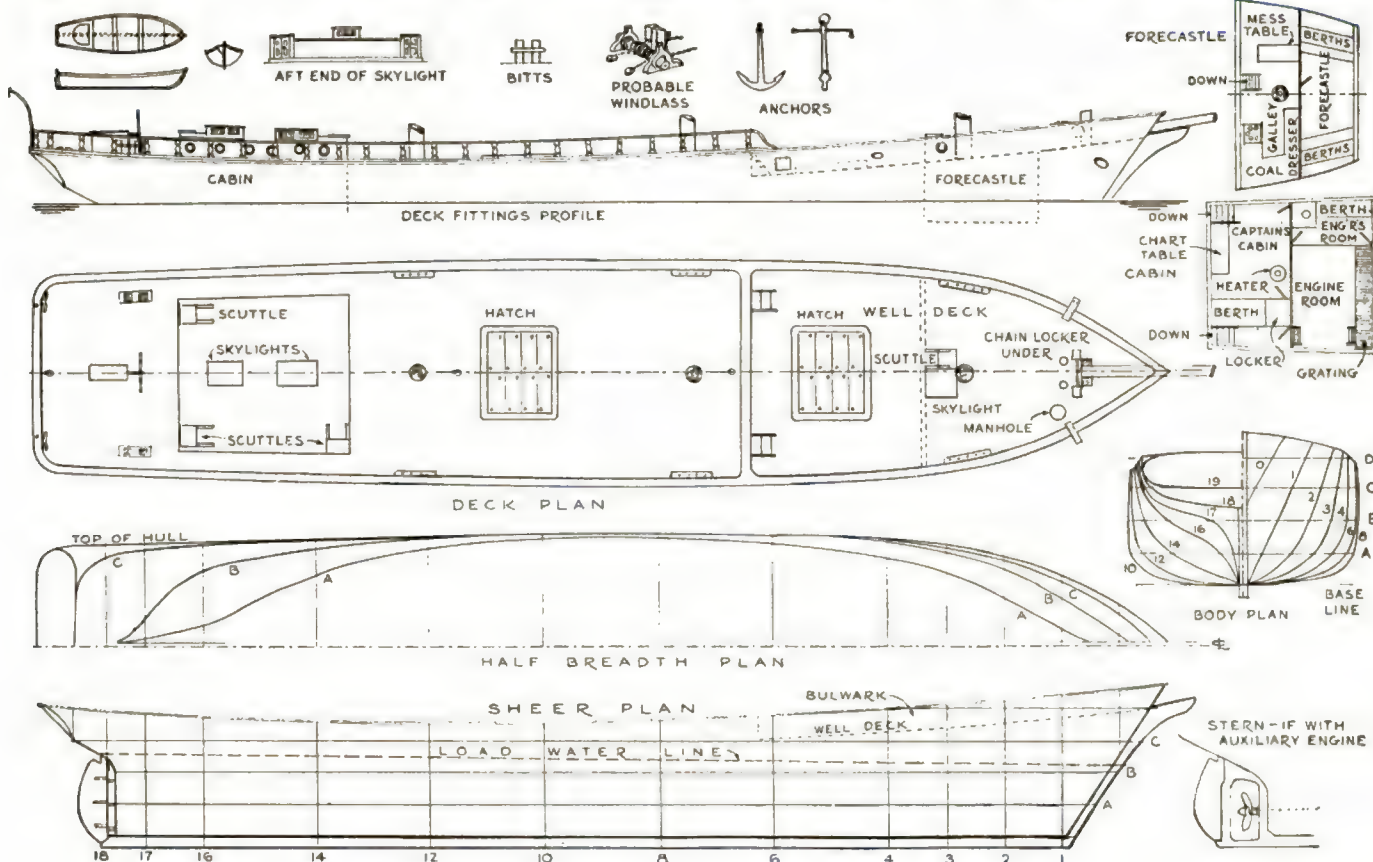
Any reader who has not previously made a hull of this general type can build it by following the instructions for various models previously described in *POPULAR SCIENCE MONTHLY*. (See especially "How I Build Ship Model Hulls on the Bread-and-Butter Plan," P. S. M., Oct.



Deck view on board the *L. A. Simpson*. Our model differs to some extent in design, but try to make the details look as real

'33, p. 68.) Half-inch lifts, or water lines, are shown, but any other thickness can be used by redrafting the half-breadth plan from the body plan.

I suggest making the hull right up to the top line of the sheer plan and then cutting down the well deck and fitting the bulwarks. It would perhaps make an even better-looking hull if one left it flush fore-and aft, with a rail, as aft, right around, and raised the forward skylight and other fittings to that level, but with the bowsprit, of course, below the deck, and the hawse pipes lengthened. The windlass is as shown on the designer's plans, but I believe the model should have a more efficient windlass, (*Continued on page 107*)



The plans above and on the facing page are for a model of a Maine type schooner about 22½ in. long over all. Use the inch scale for finding dimensions



FRANKLIN H. GOTTSHALL designs a

# Chippendale Stool

FOR YOUR LIVING ROOM

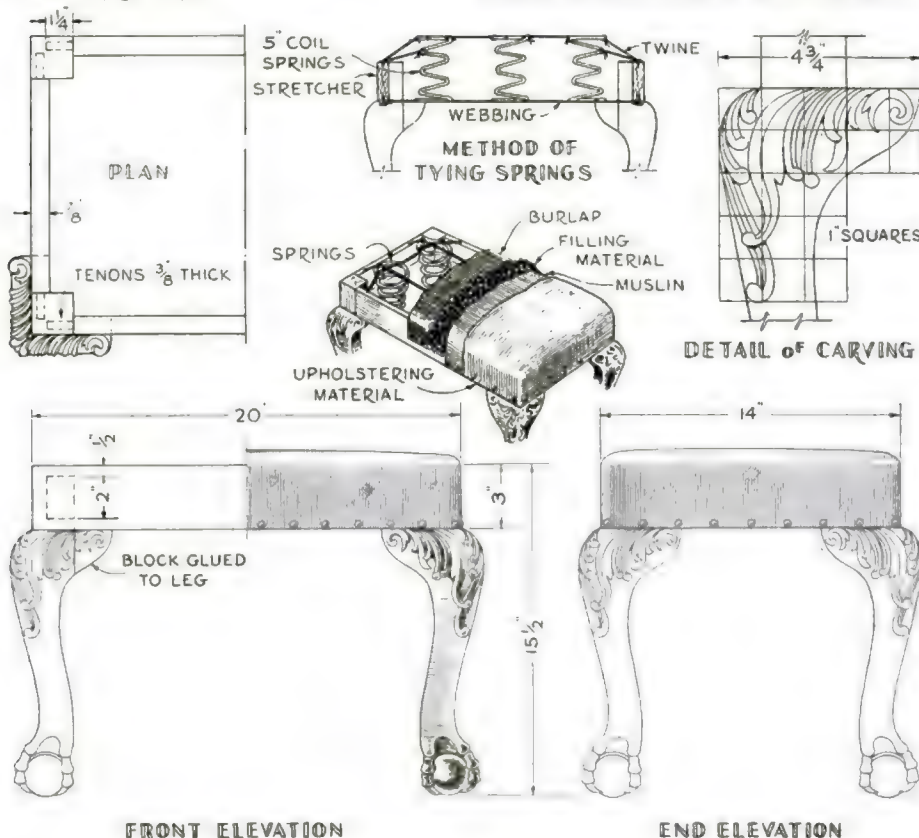


By making this graceful stool, the amateur can practice both carving and upholstering without spending much for materials

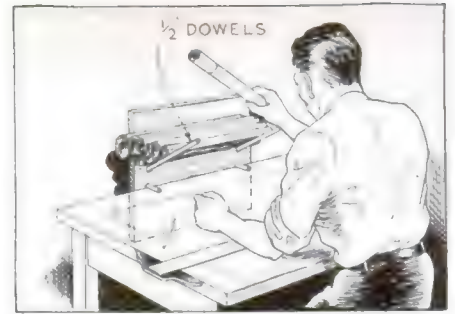
**D**ESIGNED in Chippendale style, this stool is graceful enough to be used in a richly furnished living room. It will serve as a comfortable seat, but is especially intended to be placed in front of a wing chair, such as the one described in a previous article (P. S. M., Dec. '34, p. 68).

Use mahogany for the legs, but the stretchers may be made of hard pine.

To upholster the stool, tack webbing to the bottom of the seat frame. Two strips lengthwise and three crosswise will suffice. Sew six 5-in. springs to the webbing where it is crossed, and tie these to the frame as shown. The springs should not be compressed by the tying. After the springs have been tied, cover them with a good grade of burlap to prevent the filling material from going through the seat. Spread the filling material (either curled hair or moss) evenly in a layer about 2 in. thick, allowing it to hang over the sides as shown. Sew a few stitches through the filling material into the burlap to help hold it in place. Next cover the filling material with muslin, tacking it as shown. A layer of cotton felt may be placed under the muslin, on top of the seat, if desired. This will help to make the seat smoother. Finally cover the seat with the upholstering material, tacking it with brass-headed upholstery nails.

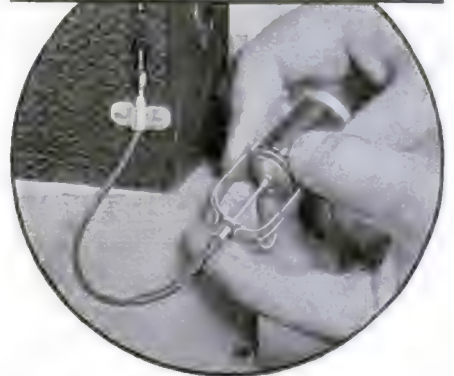


Drawings of the assembled stool, how to lay out the carving, and method of tying the springs and applying the upholstery. The legs are mahogany, but the rails may be a less costly wood



## RACK TO HOLD DRAWINGS

DRAFTSMEN often have to work in temporary quarters where there is no convenient place for rolled-up blueprints, detail sketches, and other reference material. A rack for this purpose can be made in a few minutes as shown above.—J.D.G.



## FITTING A SELF-TIMER TO A BOX CAMERA

EVEN if you have only a box camera, you can attach a standard self-timer to it as shown above and thus be able to get into a group photograph yourself. Besides the timer, you will need a cable shutter release. Mount the cable release as shown with a small bracket of thin aluminum or other suitable sheet metal. This is riveted directly under the box-camera shutter release. The self-timer is slipped on the other end of the cable release.

Each time this device is to be used, the shutter trigger must be in the "down" position. If it is in the "up" position, set it while holding a hand over the lens so that no light can enter as the shutter opens.—GEORGE S. GREENE.













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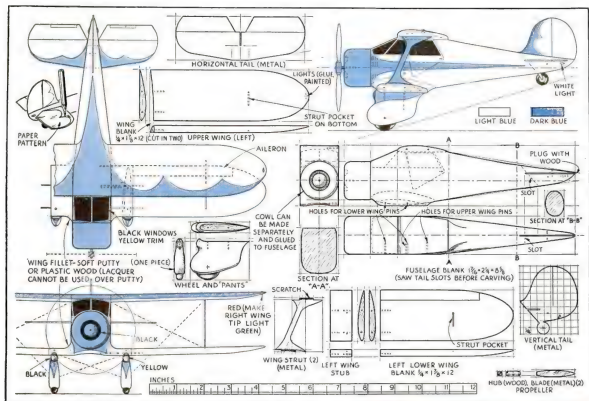
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## PLANS FOR A SOLID MODEL OF A

# Beautiful New Cabin Plane

ONE of the most attractive cabin biplanes with radial engines is the Beechcraft. The negative staggered wings, the landing lights built into the wheel "pants," and the graceful curves give the ship a character all its own.

Fourteen units are required for this model, or fifteen if the cowl is made separately as shown in the photographs. Be sure to have the fuselage blank absolutely square all ways before you mark the profiles and do any carving.

You will notice that the wing-tips are tapered on the bottom instead of the top, as is usually done. Shape the wings in one piece, cut it in two, and cut one stub off each half of lower wing. Small nails with their heads cut off, or short pieces of wire, hold the wings in place. Long lips at each end of the wing struts, which fit into slots in the wings, keep them in position. Scratch the lips with a sharp point and set in casein glue or cement.

The "pants" are shaped by marking the profiles on the blanks and cutting them out with a fine-toothed coping saw. Cut away the square edges and round up smoothly

with sandpaper. Nail or glue them to the wing stubs.

The propeller is made of three pieces. Scratch the ends of the blades and glue them in slots in the wooden hub.

Coat the model with clear nitrate dope, then paint the complete plane with light blue enamel. Trim it as shown with a rich dark blue. To mark the dark blue areas accurately, cut out paper patterns representing the parts to be left a light blue. Then lay the pattern on the model and trace around them, using a hard pencil on the wooden parts and a scriber on the metal. Use black for the windows, cowl recess, tires, and other details. Paint the landing lights yellow, and the wing-tips lights red and green, as indicated.

In constructing highly simplified models of this type, much depends upon neat painting.—DONALD W. CLARK.



The finished model, how the wings are fastened, and the various parts before they are assembled. Complete working drawings are given at the top of the page. The scale of the model in comparison to the full-size airplane is  $\frac{1}{8}$  in. equals 1 ft.





## Classification and Use

The classification of the object is based on its physical properties and its position in the sky. The object is classified as a *main sequence star*, which is a star that is in the main sequence phase of its life cycle. This phase is characterized by the star being in a state of equilibrium, where the inward pull of gravity is balanced by the outward pressure of the gas and radiation. The object is also classified as a *yellow dwarf*, which is a type of main sequence star that is relatively small and cool compared to other stars.

The use of the object is primarily for scientific research and observation. The object is used to study the properties of main sequence stars and to understand the processes that govern their evolution. The object is also used to study the effects of gravity and radiation on the surrounding environment. The object is used to study the effects of the object's position in the sky on the surrounding environment.

The object is used to study the effects of the object's position in the sky on the surrounding environment. The object is used to study the effects of the object's position in the sky on the surrounding environment. The object is used to study the effects of the object's position in the sky on the surrounding environment.



# Shooting RIFLE RANGE

How to Shoot Like a Pro

By **John C. Whitely**  
Illustrations by **John C. Whitely**

**IN**

the past few years, the popularity of rifle shooting has grown steadily. This is due to a number of factors, including the increasing popularity of the sport, the availability of more and better rifles, and the growing interest in the sport among the general public. As a result, the number of people who are taking up rifle shooting has increased significantly. This has led to a corresponding increase in the number of rifle ranges and shooting clubs. In fact, there are now more rifle ranges than ever before, and many of them are offering a wide variety of shooting opportunities. This is a great opportunity for anyone who is interested in the sport. Whether you are a beginner or a seasoned shooter, there is something for everyone. So if you are looking for a new hobby, or if you are looking to improve your skills, rifle shooting is a great option. It is a sport that is both challenging and rewarding, and it is one that can be enjoyed by people of all ages and abilities.

There are many different types of rifles, and each one has its own unique characteristics. Some are designed for long-range shooting, while others are designed for close-range shooting. Some are designed for target shooting, while others are designed for hunting. So if you are looking for a rifle, it is important to know what you need. This will help you to choose the right rifle for your needs. And if you are looking for a rifle range, it is important to know what you need. This will help you to choose the right rifle range for your needs.

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## \$2,000 GUILD CONTEST

(Continued from page 88)

land. The program included a get-together party, a "science of seeing" show, and talks by Mrs. Celia Hudson, director of the Electrical League lecture bureau, and W. E. Connley, an electrical engineer. A number of electrical gifts were given as door prizes.

*Spokane Homesteaders*, Spokane, Wash. The members could hardly believe their eyes at a recent demonstration on the use of a skew chisel in wood turning, given by Knute Engdahl, president of a sash and door company. He did stunts that looked impossible with no other tool but the chisel. His en-

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gagements do not permit him to attend meetings more often than once a month, but he has been made an honorary member. . . . Other recent demonstrations included one by Chase Charlton on the metal turning lathe; another by J. B. Maxwell, a paint company representative, on finishing; and a third by Paul Pugsley on metal work. Mr. Pugsley also displayed a remarkable collection of fine tools. . . . Since this club is limited in membership and has no vacancies, W. E. Mitchell, the president, and the other officers and members are anxious to see another home workshop club started in Spokane with unlimited membership. They will give any desired assistance to that end.

*Topeka Homeworkshop Club*, Topeka, Kans. Thirty boys are now regularly attending the meetings of the junior auxiliary conducted by this club in cooperation with the Y. M. C. A. Among the hobbies followed are woodworking, archery, model airplanes, leather work, photography, microscopy, and cement modeling. Because of the growth of the boys' division, Clyde F. Cook, president of the club, in an address before the Optimist Club, suggested that woodworking and metal-working tools be provided by any of his listeners who had some to spare. The Optimist Club took up this idea and broadcast an appeal to the entire city. The boys' auxiliary is the first one started by any club affiliated with the National Homeworkshop Guild and has been successful from the start. . . . "The Topeka Homeworkshop Club News Bulletin" is now being issued in greatly improved typographical style. Besides club news, there is a page of workshop hints.

*Jacksonville Homeworkshop Club*, Jacksonville, Fla. To en- (Continued on page 92)

# Be Popular! BECOME AN EXPERT HARMONICA PLAYER FREE



**Jack did, and now he is invited to all the parties. . . .**

IT'S nice to be popular with your friends—to be invited to all the parties—in on all the good times! Well, that is what happens if you are a good harmonica player.

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have been recognized as the "world's best." True and rich in tone, accurate in pitch, perfect in quality and workmanship Hohner Harmonicas have always been the choice of professional players everywhere for their stage and radio work.

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**WORLD-WIDE  
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## NEW KEY CASE DEADENS ALL JANGLING SOUNDS

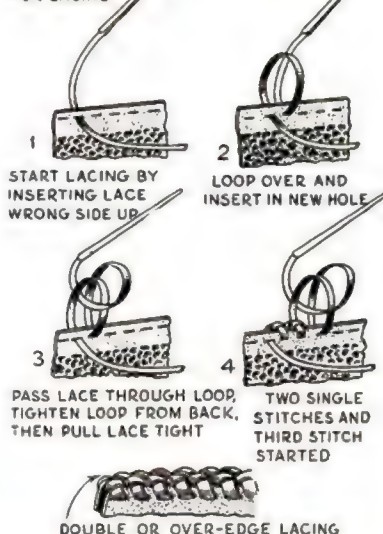
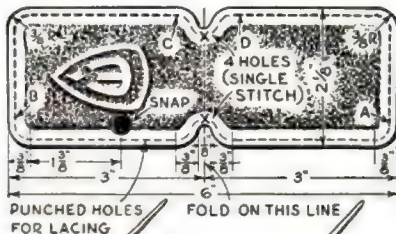


Each key can be  
slid out on the  
chain as needed

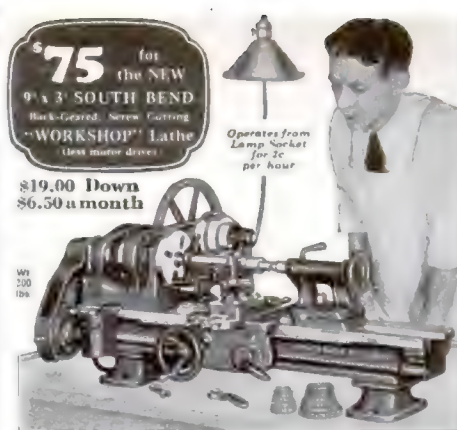
**T**HIS attractive key case of new design has several advantages. When carried in a pocket or purse, the keys are inclosed, a snap fastener keeping them firmly in place. When in use, one or two keys can be slid out on the chain, leaving the others inside. This protects the panel of a car in driving and prevents the noise caused by dangling keys.

The case can be made from any kind of leather, but tooling calf is necessary if a design is to be impressed in it. The most popular colors are black, brown, tan, and blue with lace either to match or in a darker color for contrast. Materials needed are one piece of leather 2 1/8 by 6 in., 2 1/2 yds. of 3/32-in. lace, one snap fastener, and one key chain obtainable in five-and-ten-cent stores.

Lay out the design on paper. Moisten the underside of the leather and fasten it to a board with two or three thumb tacks at the edge. Place the design on the leather, fasten with thumb tacks, and trace with a 4H pencil, being careful not to press too hard. Remove the layout and carefully indent the design in the leather with a tracer. Lay a dime on each corner and trim off circular as shown at A, rounding the corners 3/8 in. each way. Keep the leather (Continued on page 95)



The key case as it appears when tooled and punched, and the method of lacing the edges



**\$75** for the NEW  
9" x 3" SOUTH BEND  
Back-Geared, Screw Cutting  
"WORKSHOP" Lathe  
(Best motor driven)

\$19.00 Down  
\$6.50 a month

9" x 3" "Workshop" Lathe complete with reversing motor, switch and drive, as shown...  
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**THE 9 1/2" swing by 3' bed "Workshop" Lathe** is a Back-Geared, Screw Cutting Metal Working Lathe. Can also be used for wood turning and machining compositions. Has automatic longitudinal power feed to carriage, graduated compound rest, micrometer collars on compound rest and cross feed screws. Cuts screw threads 4 to 40 per inch. Write for free 32-page illustrated Workshop Bulletin No. 5-W. If interested in larger size lathes ask for Catalog No. 94.

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## PRINT SHOP ON WHEELS

accumulate a savings account that would put me in business for myself.

After sinking my few hundred dollars into a small but modern printing shop, I anticipated big things—but soon I learned that all the pluck, initiative, ambition and energetic effort within my being could not cope with established competition in an over-crowded field.

I used every weapon to secure business, except that of unethical price-cutting, yet the rewards scarcely paid the rental on my shop.

Something had to be done. I knew that a forced sale of my equipment would mean a tremendous loss to me, so the next best thing was to try to trade it for a more promising line. I inserted an ad in the "swap" column offering the business for "what have you."

My first—and only—reply to the ad was from a young man who had had experience in a job printing shop, but had branched off into the trucking business. He owned a good three-ton truck, and sought to trade it for my equipment. He confessed that the truck transportation business had been somewhat uncertain lately, and I, too, with Washingtonian honesty, admitted my disappointments in the independent printing shop game.

Realizing that we each apparently possessed "white elephants" as far as income was concerned, we considered means of co-operating and our ultimate decision was to attempt a novel experiment.

That was about a year ago, and now we have what we believe to be the most completely equipped, if not the *only* traveling job printing shop in the country. Instead of bringing business to the shop, we take the shop to the business, visiting villages and small towns where no shops are located. We give "while you wait" service on small and rush jobs, holding the bigger orders for future delivery when possible—and, believe it or not, a good portion of this work is done while our shop is traveling from place to place. We have one assistant.

Our portable shop is not spacious, and we must resort to a foot propelled press, but from the first day on the road we have been busy even to the extent of missing Sunday School!—Z.T., Branford, Conn.

## STARTS SHOPPING SERVICE

BERT tossed aside his magazine. He wished glumly that he might find a job. There was very little business activity in the small New Hampshire town in which he lived, and the future looked black to him—nothing to do here, and no money to go elsewhere. What chance did a young man have? He rose and stretched—he supposed he might as well do that repair job on his old car.

The work had progressed only a little way when Bert found a part which needed



Copy this girl and send us your drawing—perhaps you'll win a COMPLETE FEDERAL COURSE FREE! This contest is for amateurs, so if you like to draw do not hesitate to enter.

**Prizes for Five Best Drawings—FIVE COMPLETE ART COURSES FREE, with drawing outfits. (Value of each course, \$190.00.)**

**FREE!** Each contestant whose drawing shows sufficient merit will receive a grading and advice as to whether he or she has, in our estimation, artistic talent worth developing.

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### RULES

This contest open only to amateurs, 16 years old or more. Professional commercial artists and Federal students are not eligible.

1. Make drawing of girl 5 inches wide, on paper 6½ inches square. Draw only the girl, not the lettering.
2. Use only pencil or pen.
3. No drawings will be returned.
4. Write your name, address, age and occupation on back of drawing.
5. All drawings must be received in Minneapolis by February 25th, 1935. Prizes will be awarded for drawings best in proportion and neatness by Federal Schools Faculty.

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Please send full information about course checked:

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| <input type="checkbox"/> Aviation                | <input type="checkbox"/> Drafting               |
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Name.....Age.....  
Address.....

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LINCOLN'S unexcelled training puts you a step ahead toward success in Aviation. This Government Approved School is recognized for graduating Pilots and Mechanics equipped to fill the better, big pay jobs in Aviation. Our recent employment report lists 10 more LINCOLN graduates who have found good jobs with prominent aviation concerns.

**Modern Equipment—Finest Training—Primary and advanced flying taught; includes night flying, blind flying, acrobatics, cross country flying, e.c. Master Airplane and Engine Mechanics course prepares you for mechanic's position. High wing, low wing monoplanes, biplanes, open cockpit and cabin transport ships are used to assure you complete experience.**

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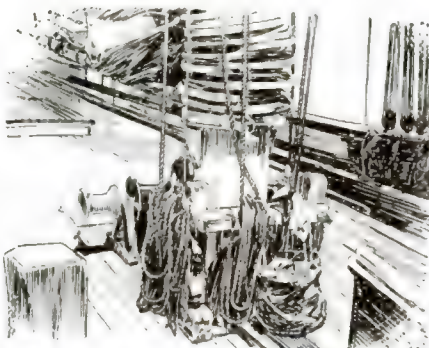
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Earn Money  
Stringing Tennis  
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rackets two or three times a year  
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started without delay.

THOMPSON MFG. CO., 1320 Packers Ave., Chicago  
Makers of TOMCUT "COURT-TESTED" Tennis Strings

## NEW SCHOONER MODEL

(Continued from page 69)



Mast rings and fife rail of L. A. Simpson

as shown in the detail drawing, just abaft the natural line of the hawse pipes.

If the model is to be of an auxiliary schooner, the stern will be differently built, so the lines for this are also given.

A schooner of this type would probably have a hand winch at both hatches, but no provision is made for a donkey engine, although many schooners carried one. The steering gear presumably was of the worm type.

Plans for the forecastle and aftercabin are given so that these parts can be fitted, if desired, with skylights that lift up and reveal the interior.

The spars are pine, and the rigging, wire. Rigging screws (turnbuckles) are indicated in place of deadeyes for tightening down the shrouds and backstays, but many masters still prefer deadeyes, because the lanyards have just a little give and there is nothing to become rusty.

Battens would probably be used in place of ratlines, but not invariably. Sometimes they extend to the caps, and occasionally all the way up. If ratlines are used, extend every fifth to the outside shrouds.

Fife rails at the masts were usual, but this vessel does not appear to have had them, so I have indicated pinrails under the rigging; these would be bolted to the timbers immediately under the wide top rail. There are no channels, and the chain plates are set in grooves in the hull.

Enlarged details of the iron work aloft are shown. These fittings are peculiar to schooners.

Quite a few of the more recent schooners have been fitted with a standing bowsprit, but the bowsprit and jib boom shown are more typical. This rig calls for the usual dolphin striker, martingales and backropes, with, as a rule, a short, knee-shaped cathead. The standing boom does not require these.

The shape and size of the sails can be taken from the plan, but if you are not familiar with sails it might be well to study a previous article I wrote on fore-and-aft sails (P.S.M., Sept. '32, p. 64). Before shipping the masts, do not forget to place the hoops and the hanks (rings) on them, as well as on the fore-stays for the jibs.

The jib sheets will be double, with long pennants, heavy blocks, and runners, one leading to each side—the weather one being slack. The fore and main boom sheets will be twofold with the lower blocks shackled to large rings, which are bolted through the deck to beams.

The tackles shown under the booms are to steady the booms on either side. The gaff-topsail tacks go on the lee side of the peak halyards and are dipped, if the schooner is to remain on one tack for long.

For a longer vessel with more masts, the added masts would be duplicates of the main-mast shown.

J. E. Smith  
President

National Radio  
Institute

**I have Doubled and Tripled Salaries**

**Many of My Men Make \$40 \$60 \$75 a Week**



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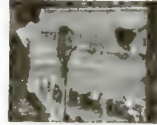
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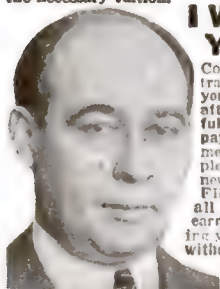






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## ODD MACHINES PUT FUN IN MOVIES

(Continued from page 27)

plants large enough to yield the raw material for such imitations of hammers, chairs and other heavy objects used for playful socking on the comedy set. Lighter and more fragile than balsa wood, yucca is being widely used in place of it at West Coast studios.

After the sap has gone down, they cut the tall plants, which sometimes gain as much as twelve inches in diameter in a single season. Then they strip off the heavy bark and cut up the pith into boards. Yucca chairs retail for about \$7.50 apiece, wine bottles for \$7 a dozen, sledge hammers for \$3 and giant wrenches for \$5.

**B**ECAUSE bottles, plates and other "break-away" objects made of wax "go mushy" on the sound track, thin plaster is being used instead. It breaks with a realistic crash. Often, the side of such an imitation milk bottle is thinner than a sheet of this paper. The necks of the bottles, where the actors grasp them, are made heavier to withstand the pressure. Painted plaster-of-Paris plates, looking exactly like china, often weigh less than two ounces.

"When we make rocks," one veteran prop man told me, "we clean house, throwing in everything soft we have lying around."

The smaller rocks are formed of layers of newspaper covered with brown building paper and filled with excelsior and similar materials. The larger boulders, such as roll down mountain sides to block the path of the villain, are likewise made of layers of paper. First, strips of brown paper are glued around a rattan frame. When they are dry, the covering is cut open and removed from the frame. Then it is glued together again and additional layers of paper are cemented in place over it. A "two-ton" rock of this sort could land squarely on your head without injuring you, since it weighs only a couple of pounds.

When a comedian stumbles through a glass door he doesn't really endanger himself. For the glass isn't glass at all, but candy. Thin, transparent sheets of hardened sugar and water look exactly like glass on the studio set and are widely used. Because of the fragile character of most breakaway objects, the propmakers turn out six times as many as are actually needed in a scene, to take care of accidental breakage.

In one recent comedy, the biggest laugh came from a trick shirt front. A pompous gentleman entered a room in full dress, unbuttoned his coat with a sweeping gesture, and his shirt bosom rolled up like a window curtain! The prop man who made it sewed a coil spring from a clock at either side of the shirt bosom. Unbuttoning the coat released the spring and permitted it to coil up again, rolling the shirt front with it.

A jumping-bean gag, which was the high point in another reel, depended upon the ingenuity of a propmaker for its success. In the comedy, a blundering actor fills a pot by mistake with Mexican jumping beans and puts it in an oven. Later, when he tries to taste the beans to see if they are done, they hop out of the ladle before he can get them to his mouth. The dipper was fitted with an interior spoon set on a spring. A wire, running down the handle and ending on a ring that fitted over the comic's little finger, enabled him to trip the release lever by a twitch of his finger, and send the beans flying.

**O**NE mechanical device, supplied as a comedy prop, worked too well for its own good. Several months ago, an eastern studio was filming a comedy about an eccentric inventor. He had devised a rocking chair with a motor attachment to do the rocking. In the play he pulls the wrong lever and the chair

begins to hop around the porch like a hen on a hot plate. The chair, loaded down with gears, cams, and flywheels, appeared at the studio during the noon hour. By the time the camera was ready to shoot, the directors and actors had had so much fun riding the jumping chair that its machinery had broken down and it had to be sent back to the plant for repairs.

Queer inventions are always a fertile field for comedy gags. Scores of them have appeared on the screen in recent years. Of them all, the weirdest undoubtedly was the taxicab rigged up not long ago for a western production.

**W**HEN the driver pulled one cord, a boxing glove on a telephone extension swung out to indicate a right or left turn. A jerk on another cord started a fan revolving in front of the radiator and this in turn set in motion a mechanical hand which played a tune on a cornet to warn pedestrians. When a jaywalker was struck, the bumper automatically swung around, pivoting on one end, and swept the victim into the gutter.

To start the contraption, the driver pulled a cord which opened a feed box at the rear. A mule, hitched behind, started forward to get the oats and propelled the taxi forward. With the animal never quite catching up with the oats, the ludicrous vehicle rolled down the street.

Another puzzler that took some figuring out, was a horse that scratched its chin with its left hind hoof. Western prop-men finally solved the problem with one of the largest puppets ever filmed. This huge horse had twenty-one wires leading up into the rafters of the big sound stage. Here "puppeteers" operated the wires that gave life to the imitation animal.

Not infrequently, sound plays a big role in making the comedy picture funny. In a film recently released, the comedian steals barefooted down a long hall carrying a sack of roofing nails which he intends to scatter in a rival's bedroom. As he tiptoes along, the nails pour in a steady stream from a hole in the bag. Since the microphone could not be held close enough to the falling nails to record the sound at full strength, a record was made later and dubbed in at the proper place. In making the record, a technician poured the nails into a metal container.

Lifelike dummies of papier-mache and other materials are often used to replace comedians in dangerous situations. Usually, they are photographed from a distance. But, in one film, at least, a dummy of this sort was shot at close range. In a train wreck, a dog rushes up to what appears to be its master and grabs a leg in an effort to pull him out. The leg stretches and stretches and stretches. Rubberized cloth permitted this ludicrous anti-climax to a tense scene.

Oftentimes, the dummies serve as "stand-ins" for actors, taking their positions under the hot lights until the director is ready for action. Because of the effect of the heat and light upon real foods, rubber asparagus, plaster-of-Paris fruit and papier-mache meats are turned out by propmakers to take the place of the genuine articles.

Virtually every comedy filmed these days depends for many of its laughs upon the skill and mechanical ability of prop men. Endless variety, rarely the same thing twice—that is the story of their work. The telephone rings; the mailman arrives; a telegraph messenger appears. And in comes an order that may be for anything from a twenty-foot monkey wrench to a dancing sardine—curious, laugh-getting mechanisms that form the strangest product list on earth.



## PEARLS MADE TO ORDER IN ABALONES

(Continued from page 25)

worth considerable money. "Rose buds" are very rough but their exquisite coloring and iridescence place them among the most beautiful of pearls. It is possible for a clever jewelry designer to make fine pieces of art jewelry by using oddly shaped pearls. "Lilies," "leaves," and "petals" have been used in exquisite flower designs such as pansies and apple blossoms, until scarcity has made creation of these ornaments impossible. Such pieces with genuine pearls are now seldom seen but they are imitated in carefully cut pieces of shell. Daisy petals were made by using arrowhead pearls selected for size and color. Occasionally curious pearl formations occur. A Minneapolis jeweler owned a perfectly formed Madonna. Formations in the shape of a bird are sometimes found. "Acorn" pearls are not uncommon. A pearl dealer in Muscatine, Iowa, has a perfect pearl top which will spin on a glass show case. Such peculiar pearls may be mounted into "exclusive" pieces of jewelry by an artist with talent and inspiration, and then command high prices.

UNTIL Bostwick created large pearls in color, man had been unable to match nature in production of the rarer pearls, though Japanese pearl growers produced 600 pounds of true pearls each year.

Until a few years ago, nearly all pearls came from tropic and semitropic seas, most of them being brought up by divers in coastal waters off Asia from the Red Sea to Japan. Then Baron K. Mikimoto successfully produced perfectly formed pearls by selecting and cultivating pearl oysters. His is considered one of the most important scientific developments of modern Japan.

Baron Mikimoto plants the oysters in clear, clean water, whose temperature is above sixty-eight degrees Fahrenheit; on a clear bottom, over which the currents move sufficiently to bring fresh supplies of food. The pearl farms usually are located where there are no octopi or starfish, natural enemies of oysters. One of Mikimoto's "farms" is located in the waters of southern Shima in southeastern Japan. There he operates along a fifty-mile stretch of warm water.

In raising pearls, diving girls first collect young oysters, known as "spats," from the sea bottom. Sometimes even the floating larvae are captured and the oysters raised. The spats then undergo an operation somewhat like those performed by Bostwick on abalones, in which the mantle parenchyma, a small sack, is removed. Into the sack a small bead of mother-of-pearl is placed. Then, the mouth tied, the sack is inserted into the shell-secreting epidermis of a second oyster. The oyster is then returned to the sea where in time it will cover the bead with several layers of nacre. The bead-bearing oysters are suspended in cages from rafts which are towed into protected bays when storms blow up. Seven years later the pearls reach maturity, when they are harvested, cleaned, sorted and drilled for stringing.

MIKIMOTO plants seven million oysters each year. One fifth of them die, usually as a result of the delicate operation; one fifth fail to produce pearls; three fifths yield pearls of varying values, totaling some 600 pounds in weight. Mikimoto owns seventeen patents covering not only the culture but also the cages and a method for controlling the luster of the pearls. Experts consider these to be natural pearls—all products of one man on ten submarine farms totaling 41,000 acres in extent.

Contrasted with this high degree of productivity, only one shell in a thousand brought up by pearl divers contains a pearl. Pearl

fishers usually operate in forty feet of water in two-man teams. The diver descends with a stone weight, fills his basket, and then signals to his partner who pulls up the stone, the oysters, and finally the diver. Natives skilled in this hazardous work remain on the sea bottom from fifty to eighty seconds. One boat will take aboard as much as three tons of shells a day during the four-months season. Four-year-old oysters are those most sought-after.

TWO million people depend upon "natural" pearls for their livelihood. Nearly a half million engage in pearl fishing. The largest fleet has 50,000 naked divers braving shark-infested waters of the pearl banks of the Bahrain islands in the Persian gulf, twenty miles off Al Hasa on the Arabian coast.

These pearl fishers operate from high-decked dhows, as many as thirty-five divers going over the sides from a single dhow. Each carries a basket slung from his neck. He dives into an oyster bed and rapidly places pearl oysters into his basket until, out of breath, he signals the rope men to pull him to the surface. A good diver will gather forty oysters between breaths.

But the divers seldom reap any of the rich rewards of pearing. In debt to the dhow owners, they are virtually slaves to their employers. The fortunes usually go to the merchants around the Persian gulf, who produce from the folds of their often ragged garments bags of pearls, some of which may go to the marts of New York or Paris for the price of a king's ransom.

In the Dutch East Indies, adventurers from all countries seek pearls and pearl shell. Those with adequate capital go out on pearing luggers and employ East Indian divers to descend to the bottom. Diving is confined largely to the archipelago near Aros and Tenember islands, though occasionally some adventurous diver descends into the coral bottom which lies at great depth. One pearl diver recently returned from such a trip with arms and legs paralyzed from the extreme pressure.

THOUGH a pearl may lose "life", an expert can peel off outer discolored or flawed layers. In a few cases lustrous pearls have been restored in this manner, though they were somewhat smaller and less valuable than were the originals before they were dimmed by burial or accident.

Genuine pearls can not be cut or polished like other gems. It is a curious fact that the beauty and value of a pearl increases if it is constantly worn in contact with the skin. The slight moisture from a healthy skin, together with delicate friction from movements, tend to better the pearl and increase its luster. There are in India professional pearl wearers who sit and move about in the sunshine while wearing strings of pearls to enhance their value. Most professional pearl buyers have what are called "pet pearls" which they rub gently between the hands each day. When this is done regularly and properly, the luster is greatly improved and in some cases the value increases by one third to one half.

In relation to other gems, the distinctive characteristics of a true pearl are its luster and its subdued iridescence. It does not flash and glitter like a diamond, but has modest beauty. A fine gem pearl is a criterion of correctness and good taste and is worth, grain for grain, more than a diamond, ruby, or emerald. No new pearl fishery of consequence has been discovered during the last fifty years and fine pearls of size and quality are becoming so scarce that they are now in about the same class as Stradivarius violins.

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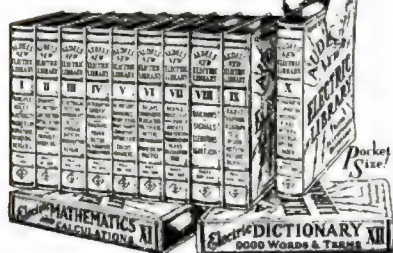
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## PLANES THAT GO STRAIGHT UP

(Continued from page 15)

come to earth without crashing in event of engine failure, such craft never will be widely used.

The suggestions for attaining this end have been many. They range from having a collapsible balloon, which can be filled from a tank of compressed hydrogen in an emergency, to folding window-blind wings that the pilot can open by means of a lever. Most inventors, at present, are working along the line of variable-pitch propellers. These lifting screws could be shifted from a positive to a slightly negative angle during the descent. Thus the wind would turn them like the blades of a windmill and check the drop. In addition, just before reaching the ground, the pilot could shift the blades back to their most effective lifting angle and their momentum would produce an upward thrust that would slow the machine down before landing.

**A**VARIATION of this scheme is proposed by a young American inventor. He plans to have a gyroscope in the machine to keep it level in the air. In a descent, the heavy wheel of the gyroscope would be spun by the whirling blades and when the variable-angle screws were shifted back to their lifting position, the gyroscope would give them added momentum.

Of course, such proposals do not answer the problem of engine failure close to the ground. They are applicable only during a considerable descent to become effective. However, improvement in the landing gear, so it will absorb greater shocks, may take care of this problem. The experimental work with the autogiro has accomplished much in this direction. The modern machine of this type can touch earth without damage when it is dropping twelve feet a second. And, it is the shock of impact and not the fall that does the damage.

In the early nineteen-twenties, there was another burst of activity in the helicopter world. In 1921, the Marquis de Pescara, an Argentine of Italian descent, rode a twin-propeller craft into the air at Barcelona. It was equipped with a small body like a racing car, the engine and radiator being in front and the two screws, revolving at 200 revolutions a minute, overhead. Two years later, at Issy-les-Moulineaux, France, he set a world's record with a flight of approximately half a mile. On July 21 of that year, he achieved the first circle ever flown with a helicopter.

**D**URING that same year, Etienne Oehmichen, in France, and Dr. George de Bothezat, in America, also made helicopter history. Oehmichen, in a machine with four lifting air screws and a number of auxiliary propellers, won a prize of 90,000 francs by flying over a circular course of nearly a mile

In America, the U. S. Army financed the experiments of De Bothezat. His giant apparatus, measuring sixty-five feet from tip to tip, was shaped like a huge Maltese cross. It had a six-bladed lifting screw, twenty-six and a half feet across, at each of the four outer points. The framework, formed by a maze of tubing and wire, brought the weight of the craft up to 3,400 pounds. Yet, when it was tested at McCook Field, Dayton, Ohio, the apparatus not only lifted its own weight but 1,000 pounds besides. Its balance in the air was so steady that in one flight it lifted three men hanging from three of the four points of the frame. A hundred times, it ascended from the field and landed again without accident. The craft, on one occasion, was clocked at thirty miles an hour in a flight across the field.

Although De Bothezat's helicopter was one of the most successful tested, it flew only in

perfect calms, and its provision for changing the pitch of the blades to provide for safe descents in case of engine failure was not tried.

The progress made in vertical flight during 1923 encouraged the British Air Ministry to offer a \$250,000 prize for a helicopter that could pass four tests. The winning craft must rise vertically to 2,000 feet and descend, landing without damage. It must climb to 2,000 feet, hover over a given area for half an hour, descend and land without damage. The third test was a flight at 2,000 feet over a twenty-mile course at a speed of sixty miles an hour. For the final test, it had to descend from 500 feet with the engine dead and land in a circle of 100-foot radius.

**A**LL over the world, a weird array of "flying turtles," "sky windmills" and "aerial tunnels" were reported as being groomed to carry off the prize. But the time limit of the competition came and went without anyone fulfilling the requirements.

However, the Air Ministry has maintained its interest in developing a machine capable of vertical flight. In 1925, Louis Brennan, noted English naval inventor, was subsidized by the government in experiments with an original design. The machine is reported to have lifted 1,000 pounds and to have hovered over one spot for fifteen minutes.

Four years later, in 1929, another machine, the Isacco Helicogyre, was built experimentally under the auspices of the Air Ministry. It had a single huge lifting screw with air-cooled motors at each end equipped with smaller propellers that pulled around the lifting blades. A somewhat similar idea is incorporated in the Curtis-Bleeker helicopter, a \$250,000 experimental craft produced a couple of years ago in America. Each of its four lifting blades has a propeller in front to keep the aerial windmill turning.

Two other machines, one in Italy, the other in Belgium, have marked further advances recently.

With twin blades spinning in opposite directions on a central mast, the D'Ascanio helicopter hovered and circled about over an air-field near Rome for more than eight minutes, early in 1931. Lighter than most machines of the kind, it weighs only 1,750 pounds and has a ninety-five horsepower motor. Smaller propellers at the outer edges of the framework aid in directing the craft and in maintaining balance.

The Belgian craft, designed by a mechanic named Florian, is lifted by a pair of twenty-four-foot screws, with a stubby auxiliary propeller spinning between them. Its curious landing gear consists of four shock-absorbing bumpers shaped like elephant hoofs. Rising higher than the surround buildings, the machine hovered aloft for almost ten minutes.

At the present time, a number of inventors are reported working upon the idea of combining a helicopter and a rocket. One plan is to have the lifting screws propelled by rockets, another, and more daring one, is to have the craft shot upward to a desired height as a projectile. Then, when forward momentum ceases, vanes, folded into the side of the projectile, open out and, propelled by an internal motor, carry the machine along as a helicopter.

In the search for the goal of vertical flight, noblemen, mechanics, famous inventors, unknown tinkers, and noted scientists all have grappled with the problem. They have spent millions of dollars and patents innumerable record their ideas. Yet, so far, only tantalizing, partial success has been their reward.

It is no wonder, then, that men all over the world are awaiting eagerly the forthcoming trials of the English machine.







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## CHEMISTRY MAKES SUGAR FROM BEETS

(Continued from page 39)

is not room, the diffusion will be equal in both directions.

The juice of the sugar beet is contained in tiny sacs, or cells, made of porous cellulose. When they are immersed in water, the principle of osmosis begins to work. The juice in each cell corresponds to the sirup in the sack which you tied to the end of the glass tube in your experiment. It is heavier in density than the water outside. Hence, the water begins to diffuse through the walls of the cell. There is no room for expansion inside the cell, however, and consequently, as the water enters, the juice is forced out. This process produces a much purer solution of sugar than the old pressure method, for many impurities are left behind in the beet cells. Very little sugar is left, however.

WHEN one of the big, iron diffusors in the sugar factory has been filled with beet noodles, it is sealed and warm water is pumped into it. A few minutes later, the water is drained off and pumped into the next diffusor, which is also filled with noodles. From the second diffusor, it goes to the third. Thus it continues through the entire battery, dissolving more and more juice and increasing in sweetness as it goes. The whole process requires about forty-five minutes from the time when a diffusor is filled with fresh noodles, until the noodles are exhausted of sugar and ready to be removed.

The juice-laden water, as it emerges from the last diffusor, is first measured, and then heated. It is now ready for liming. Every beet sugar factory is equipped with a huge lime kiln which is needed not only for lime production, but also for the production of carbon dioxide. The lime is mixed with water to form milk of lime, which is then added to the raw beet juice as it comes from the diffusors. About three parts of milk of lime are added to 100 parts of juice.

The action of the lime is to purify the juice. Another simple experiment will enable you to see for yourself just what takes place. Take a sugar beet (a carrot or parsnip will serve just as well) and pass it through a vegetable grater. Then let the mass stand in a cup of warm water for ten or fifteen minutes, stirring it occasionally. The water, of course, will diffuse into the plant cells, and the sugar will be dissolved out of them. Other substances will be dissolved too, however—substances which must be removed from the solution before the sugar is removed.

Drain your solution into a beaker and hold it up to the light. You'll probably see many little specks of vegetable fiber in it, but otherwise it will be clear. Now add several drops of milk of lime. The whole solution will turn cloudy white. The lime combines chemically, not with the sugar, but with most of the other substances which are present in the solution, forming insoluble calcium salts which will soon settle to the bottom of your beaker. To prove that the sugar is left in solution, fill another beaker with pure water and put a pinch of sugar in it. Now add several drops of milk of lime, as you did to your other solution. The sugar solution will remain perfectly clear. Therefore you see that the lime precipitates only the impurities in the raw beet juice as it issues from the diffusion battery. The sugar stays in it.

WHEN the juice has been thoroughly limed, it is treated with carbon dioxide gas in what are called carbonation tanks. This treatment clears the solution of excess lime by precipitating it in the form of calcium carbonate.

These precipitations serve a double purpose. The first, which takes place when lime is added

to the beet juice, does away with most of the impurities which have been in solution. It does more, however. If you watched the precipitate settle in your beaker, you probably saw that it carried down with it most of the specks of vegetable fiber and other particles that had been suspended in the solution when you first held it up to the light. The second precipitation, with the carbon dioxide gas, carries down still more of them. Thus the juice is purified both chemically and mechanically.

THE carbonation of the juice must be watched very carefully, for if it continues too long, serious damage may be done. An expert tester is constantly on duty beside the carbonation tanks. Every few seconds he draws a sample of juice and holds it up to an electric light.

"He watches for the precipitate to spin," my guide told me, as he explained the process in the Brighton factory. "Just wait here a minute, and you'll see it."

In less than a minute the tester drew a sample in which the white precipitate was swirling downward. Quickly he closed a valve, stopping the flow of carbon dioxide into the tank. The juice was now ready for the first Kelley press.

The Kelley press is simply a filter in which the juice is forced through heavy canvas mats to remove the calcium precipitates. After the first carbonation and filtration, the juice is carbonated and filtered a second time to further improve its purity. It is now a clear, brownish solution of almost pure sugar and molasses. The next step is to bleach it so that the sugar produced will be white, instead of brown. This is done with sulphur dioxide gas, which is made to bubble up through the juice. The gas combines with the water in the juice to form sulphurous acid, which is one of the most powerful decolorizers known to present-day chemistry.

This sulphur treatment completes the first phase of operations in the manufacture of sugar from sugar beets. The juice has been extracted from the beets, purged of impurities, and bleached. It is now ready to be cooked until the sugar crystallizes out of it. This is done in two separate operations. First the juice goes to the evaporators, where it is heated in vacuum. Then, after another sulphur treatment and another filtration, it goes to the boilers. Here it is boiled until it "sugars."

When the boilers are finished with it, the beet juice has been reduced to a heavy mixture of molasses and crystalline sugar. Now it goes to the centrifuges, which are big, hollow cylinders, spinning like giant tops, 1,250 revolutions per minute. Here the molasses is whirled through small perforations in the sides of the cylinders, while the sugar crystals are held inside. The sugar from the centrifuges is first dried, and then granulated in a huge drum that slowly revolves, rolling and tumbling the crystals until all lumps have been thoroughly disintegrated.

THE sackers are next in order. Approximately 600,000 pounds of sugar are sacked at the Brighton factory every twenty-four hours. To produce that quantity, almost 2,000 tons of beets are needed. One ton of beets produces about 300 pounds of sugar.

You have heard much about the gold mines of Colorado. You have read about rich strikes which changed poor prospectors into millionaires, almost overnight. Yet the fortunes in precious metals, which have been taken from the mountains of Colorado, are small indeed when compared to the wealth taken annually from the soil in sugar beets. This state produces more than one third of all the beet sugar made in the United States.









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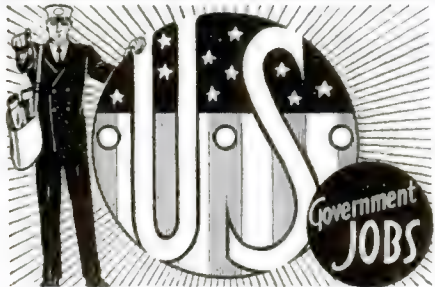
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## HERE'S THE ANSWER

(Continued from page 61)

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### What Is the Decibel?

J. A. L., WATERBURY, CONN. A decibel is one tenth of a "bel," the standard transmission and sound unit named after Alexander Graham Bell, the inventor of the telephone. The bel does not indicate any specific quantity but is merely a convenient means for expressing a loss or gain ratio for indicating the actual differences in power levels as in the changes in the volume of a sound.

### Primary Prismatic Colors

W. J. B., ALEXANDRIA, S. D. Only three of the seven colors of the spectrum are considered as being primary colors. These are red, green, and blue. In pigments, however, the three primary colors are red, yellow, and blue.

### A Drop's Volume

Q.—JUST how much liquid is contained in the average drop formed at the end of a medicine dropper?—V. N. B., Jr. Portland, Ore.

A.—THE volume of the average drop can be considered as being equivalent to one twentieth of a cubic centimeter. Similarly, one cubic centimeter equals about twenty drops.

### Columbus and the Elements

D. F. T., ST. LOUIS, MO. When Columbus discovered America only eleven of the recognized elements were known, eight of these being metals. In fact, it was not until two hundred years later that the twelfth—phosphorus—was added to the list. The remaining eighty of the ninety-two known elements were discovered during the past two hundred years.

### Asks About Asteroids

T. Y. O., HONOLULU, T. H. There are two schools of thought regarding the asteroids revolving about the sun in orbits adjacent to Mars and Jupiter. The first holds that they are the fragments of an exploded planet. The second contends that they are the makings of a planet that never formed. Up to the present, about 1,100 asteroids have been discovered, the largest being about five hundred miles in diameter.

### Fourteen Diseases Conquered

H. G. C., MEMPHIS, TENN. Of the thirty-two so-called chief diseases, fourteen could be wiped out entirely if the existing medical knowledge concerning them was put into rigid use.

### Removing Match Scratches

Q.—CAN you give me a formula for a polish that will remove match scratches from furniture?—F. D. V., Oakland, Calif.

A.—MATCH scratches on woodwork generally can be removed by rubbing them with a slice of lemon, following this with some powdered whiting, and finally with a soapy cloth.

### Car Backfires On Hills

I. C., BROOKLYN, N. Y. One trouble that often causes a car to backfire when it is coasting down hill with the throttle closed can be traced to spark plug points that are too close together.

## WHEN YOUR MOTOR MISSES

(Continued from page 62)

but as soon as he tried a trip it ran dry.

"The first time it happened, he thought he'd got some dirty gasoline, so he had the gas line cleaned, threw out three quarters of a tank of gas, and filled up with fresh. It looked like he had it licked until the morning he came in here at the end of his neighbor's tow rope. He was fit to be tied and blamed the gasoline again, but the joke was on him."

"What was the matter? Empty gas tank?"

"WORSE than that," Gus chuckled. "About two weeks ago, he lost his gas-tank cap, so he went to an auto-supply store and bought a fancy, nickel-plated affair. He didn't know there were two kinds and bought one without a vent hole in it. Having a vacuum-tank car, he should have got one with a vent hole. Naturally, the vacuum tank couldn't suck against the vacuum formed in the gas tank so it ran dry. In the city, where he made short runs, the car generally was idle long enough between times for air to leak in around the threads and equalize things, but on long trips, it was just too bad."

"What was the second job?" asked Withers.

"That was a funny one, too. One of our best customers took a long trip about a week ago. Everything went fine until his feed line started to act up. Every hundred miles or so it would get clogged and he'd have to stop and have it blown out. Dirt was getting into the gas tank in some way, but none of the garages along the road could locate it.

"When he got home on Tuesday, he came in here. I had a hunch, and took the tank off the chassis. As I was lifting it up on the bench I heard a peculiar rattle, so I started fishing around inside the tank with a couple of long wires. It wasn't long before I pulled out three feet of rubber tubing."

"Rubber tubing?"

"Sure. He probably had his car parked some place and a gasoline thief tried to siphon off the gas. Something scared him, and instead of pulling the tube out, he dropped it. After that, it was just a question of time until the gasoline started to attack the rubber and break it up into small pieces."

"Are gas troubles the only things that can make a car sputter and miss?" asked Withers.

"Not by a long shot. All sorts of things can happen to make a motor miss, but you generally can trace them by noticing when it misses the most."

"IF IT misses at high speed, but runs pretty smoothly at low speed, it's likely to mean that the breaker points are set too close, that the spark-plug points are too close together, that the high-speed mixture in the carburetor is wrong, or that the valve springs are weak."

"Lots of cars miss at low speed, but run fine at high speed," added Gus. "In that case, the spark plug points may be too far apart, the breaker points may be too widely spaced, the choke may be stuck, the manifold may leak, or the valves may be worn."

"But what makes a car miss at all speeds?" asked Withers.

"A whole mess of things can cause that. Poorly adjusted valves, stuck valves, dirt in the carburetor, a plugged fuel line, leaks in the ignition wiring, bum spark plugs, a cracked distributor head or rotor, or a poor carburetor mixture."

Just then, Joe Clark, Gus's partner, poked his head through the door. "Ned Hoffman just drove in, Gus," he called. "Wants you to take a look at his engine. Got a bad sputter, and thinks maybe one of the spark plugs is fouled."

"What did I tell you?" grinned Gus. "Number four and it's only Wednesday. This seems to be the week when the Model Garage is the port of missing motors."

This One



7ETC-HAZ-QDJ7











